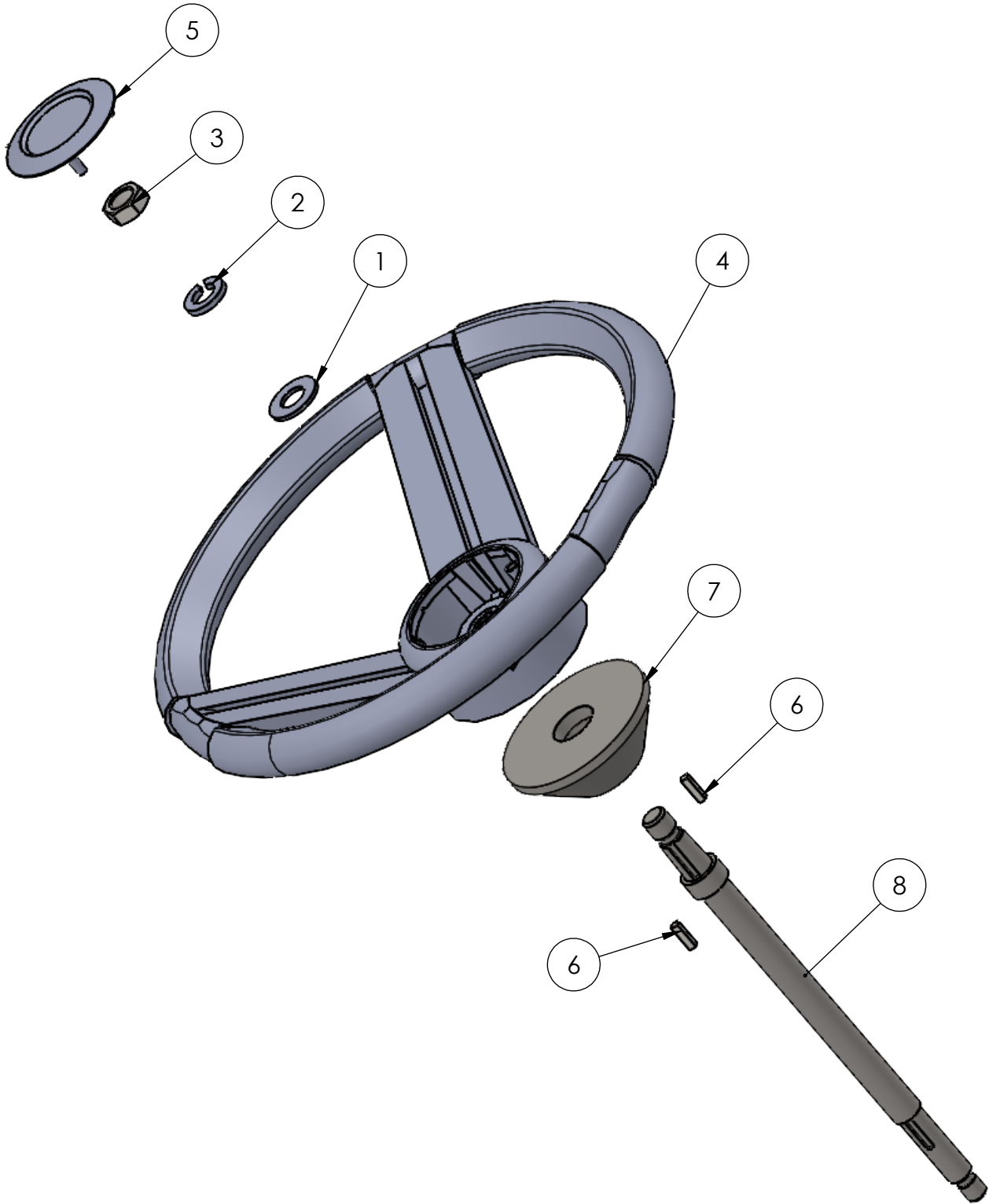
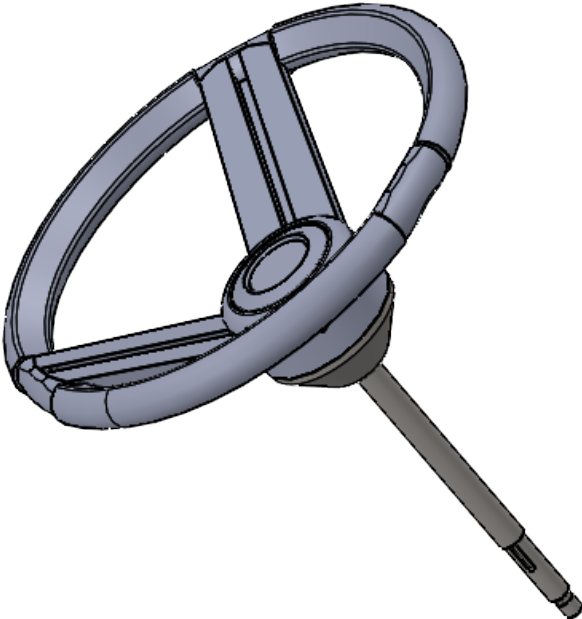


REVISIONS				
REV.	DESCRIPTION	DATE	APPROVED	ECR#



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	006115-00000	FLAT WASHER, 5/8 SAE	1
2	006153-00000	LOCKWASHER, 5/8	1
3	006469-00007	5/8"-18 HEX JAM NUT	1
4	010314-00001	STEERING WHEEL	1
5	010315-00001	STEERING WHEEL CAP	1
6	012804-0.750	0.1875" SQUARE KEY X 0.750"	2
7	013698-00000	STEERING WHEEL ADAPTER	1
8	0A8328-00001	WELDMENT, TAPERED STEERING SHAFT	1



These size and tolerances are for holes drilled with drilling machines such as mills or lathes, drill presses, or waterjet operations. The following are standard tolerances for general machine work and apply in all cases except where greater or lesser accuracy is required by design and noted.	Drilled Hole Size	Tolerance
	.0135 THRU .125	+.004/- .001
	.1260 THRU .250	+.005/- .001
	.2510 THRU .500	+.006/- .001
	.5010 THRU .750	+.008/- .001
	.7510 THRU 1.00	+.010/- .001
	1.001 THRU 2.00	+.012/- .001

TOLERANCES (EXCEPT AS NOTED)		
.X	±	.060
.XX	±	.030
.XXX	±	.005
X/X	±	1/16"
<	±	1"

Dimension in accordance with ANSI Y14

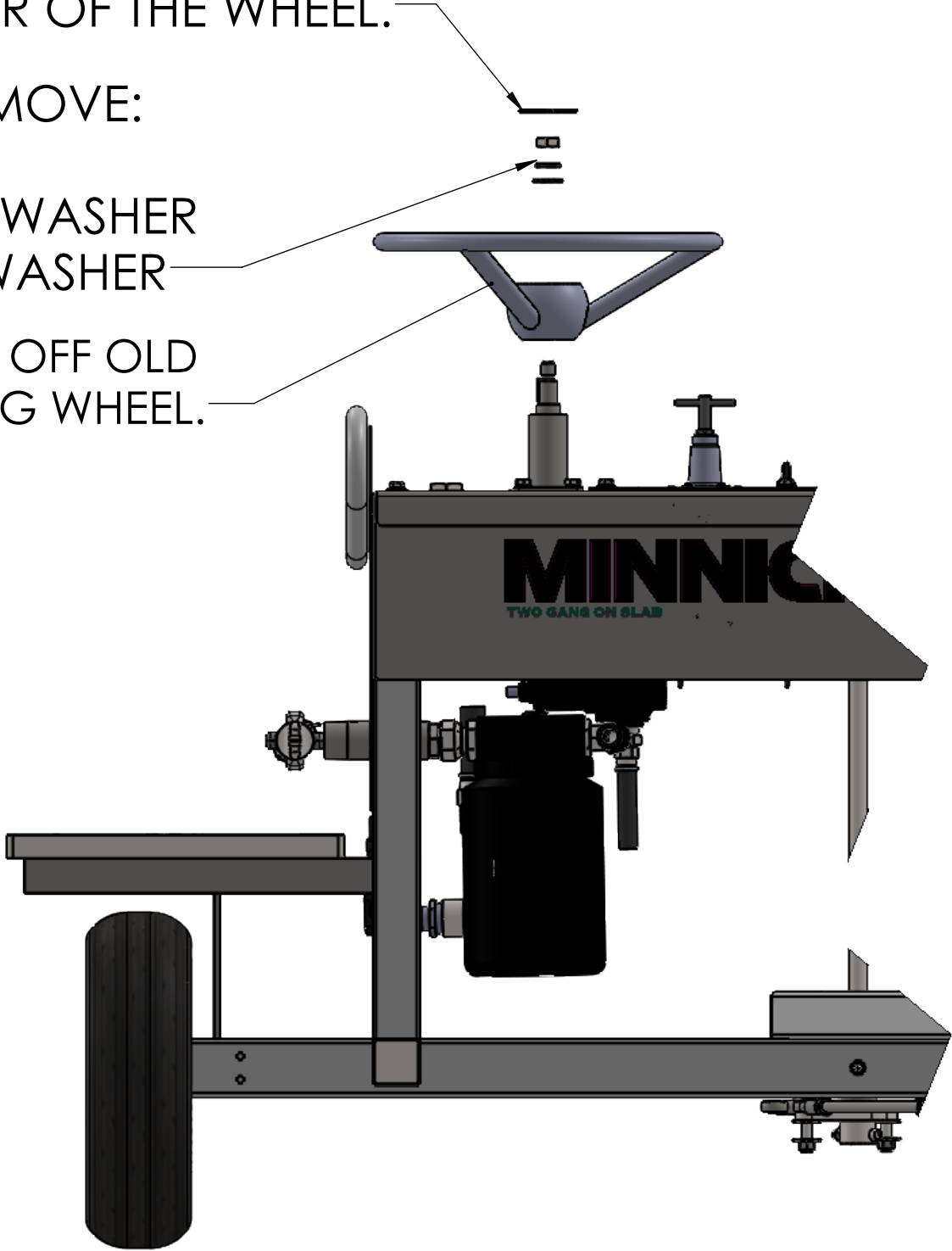
FIXTURE NO.	LOCATION

RAWMATERIAL	MATERIAL	STOCKSIZE
MINNICH MFG. CO., INC.		
THE INFORMATION SHOWN ON THIS DRAWING IS CONFIDENTIAL TO MINNICH MFG. & OUR CUSTOMERS & SHALL NOT BE DISTRIBUTED TO THIRD PARTIES WITHOUT WRITTEN PERMISSION OF MINNICH MFG.		DRAWN BY: AEB
DO NOT SCALE DRAWING		CHECKED BY: -
TITLE: KIT, STEERING WHEEL ASSY		APPROVED BY: -
ROUTING NO.		ORIG DATE: 2/22/2024
DRAWING NUMBER: 0A8476-00006		REV. LEVEL -

1.) PRY CAP FROM THE CENTER OF THE WHEEL.

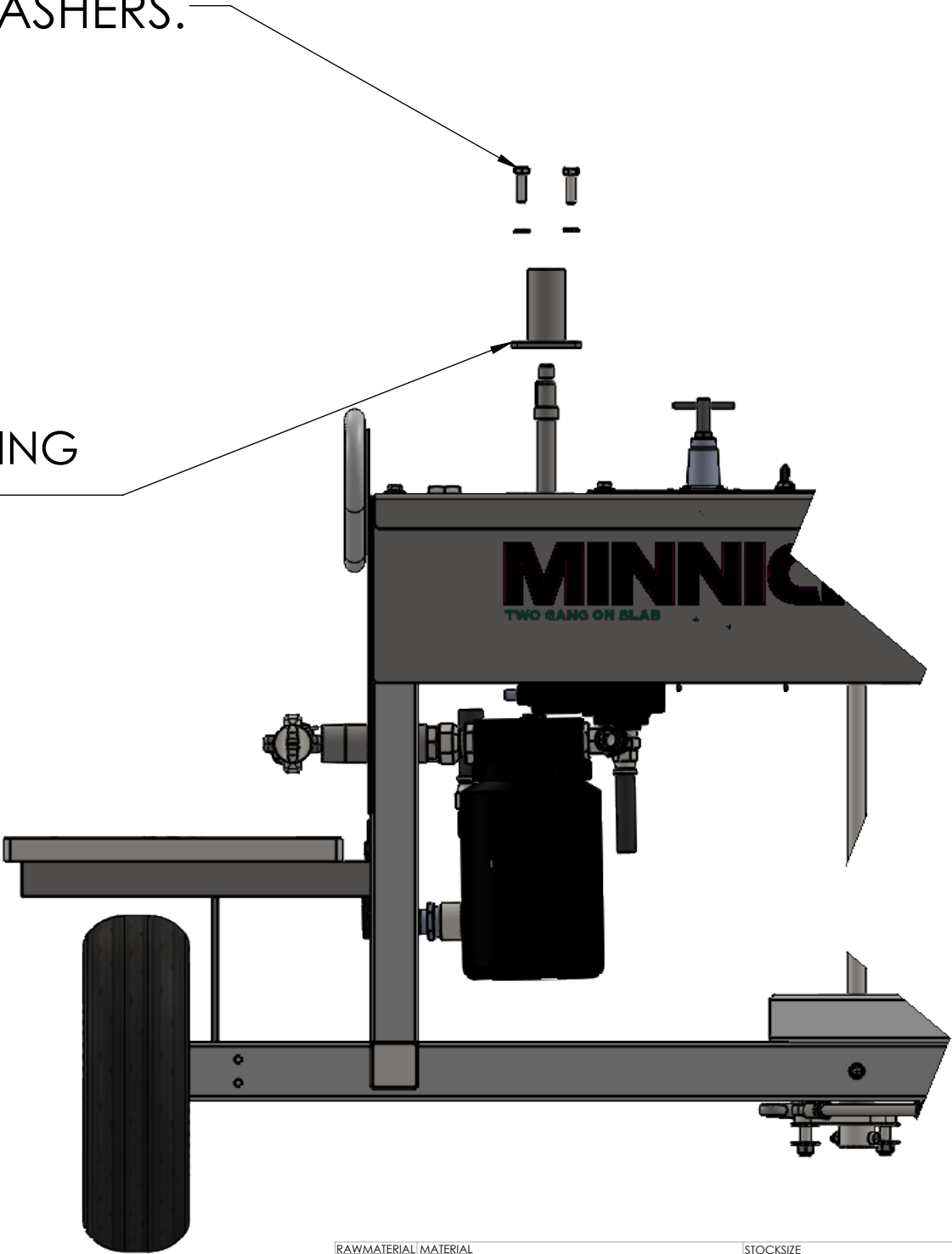
2.) REMOVE:  
NUT  
LOCK WASHER  
FLAT WASHER

3.) POP OFF OLD STEERING WHEEL.



4.) REMOVE (4) BOLTS  
and (4) LOCK WASHERS.

5.) REMOVE STEERING  
BRACKET.



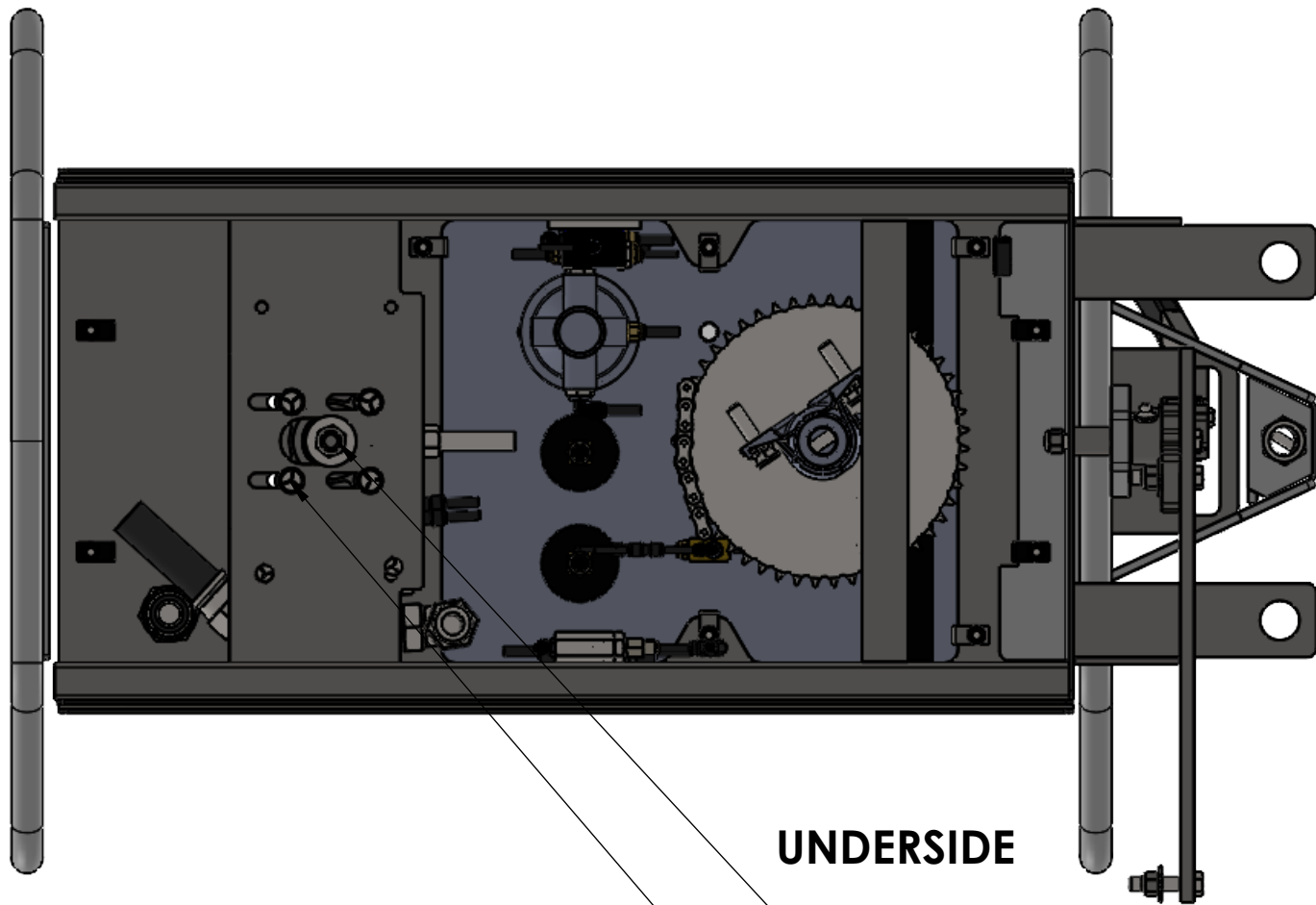
TOLERANCES (EXCEPT AS NOTED)	
.X	± .060
.XX	± .030
.XXX	± .005
X/X	± 1/16"
<	± 1"

Dimension in accordance  
with ANSI Y14

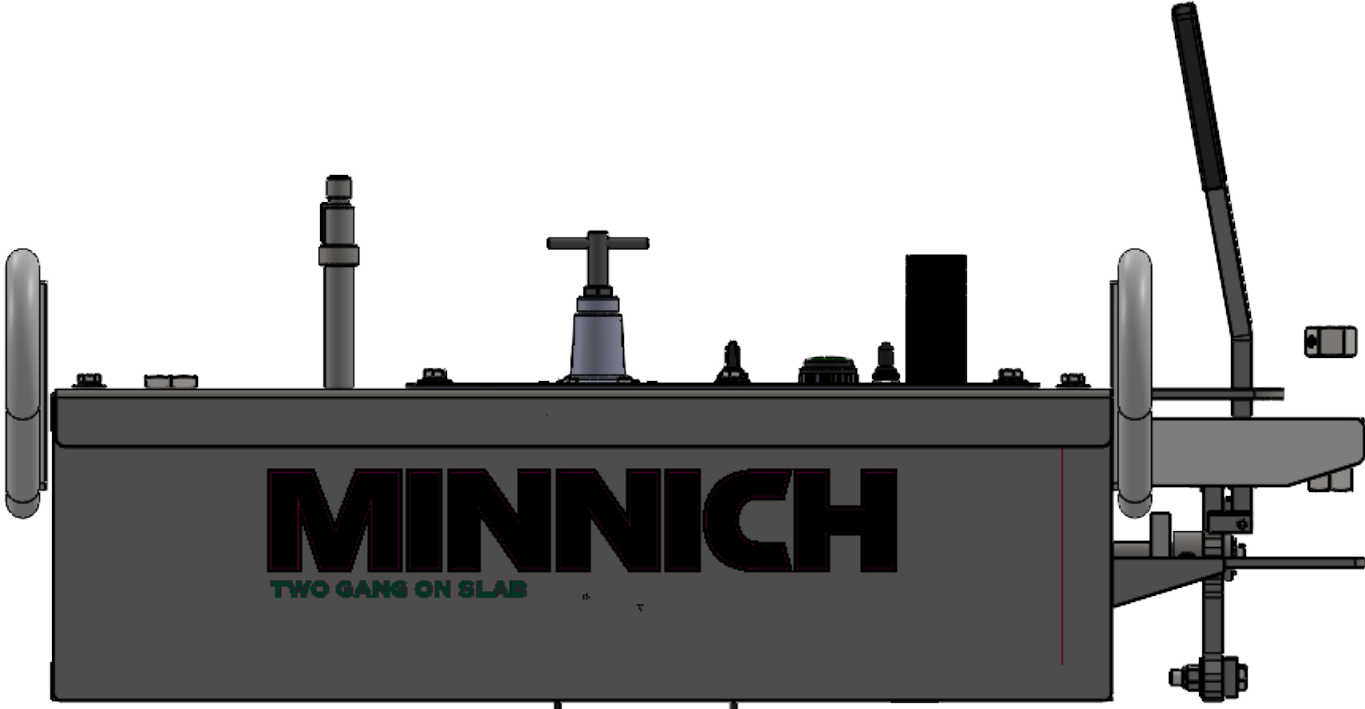
FIXTURE NO.

LOCATION

RAWMATERIAL	MATERIAL	STOCKSIZE
MINNICH MFG. CO., INC.		
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DO NOT SCALE DRAWING		DRAWN BY: AEB
TITLE: KIT, STEERING WHEEL ASSY		CHECKED BY: -
ROUTING NO.		APPROVED BY: -
DRAWING NUMBER: 0A8476-00006		ORIG DATE: 2/22/2024
		REV. LEVEL -

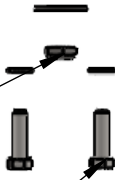


UNDERSIDE



6.) REMOVE:  
(1) LARGE LOCK NUT  
(1) FLAT WASHER

7.) REMOVE:  
(4) SMALL BOLTS  
(4) LOCK WASHERS

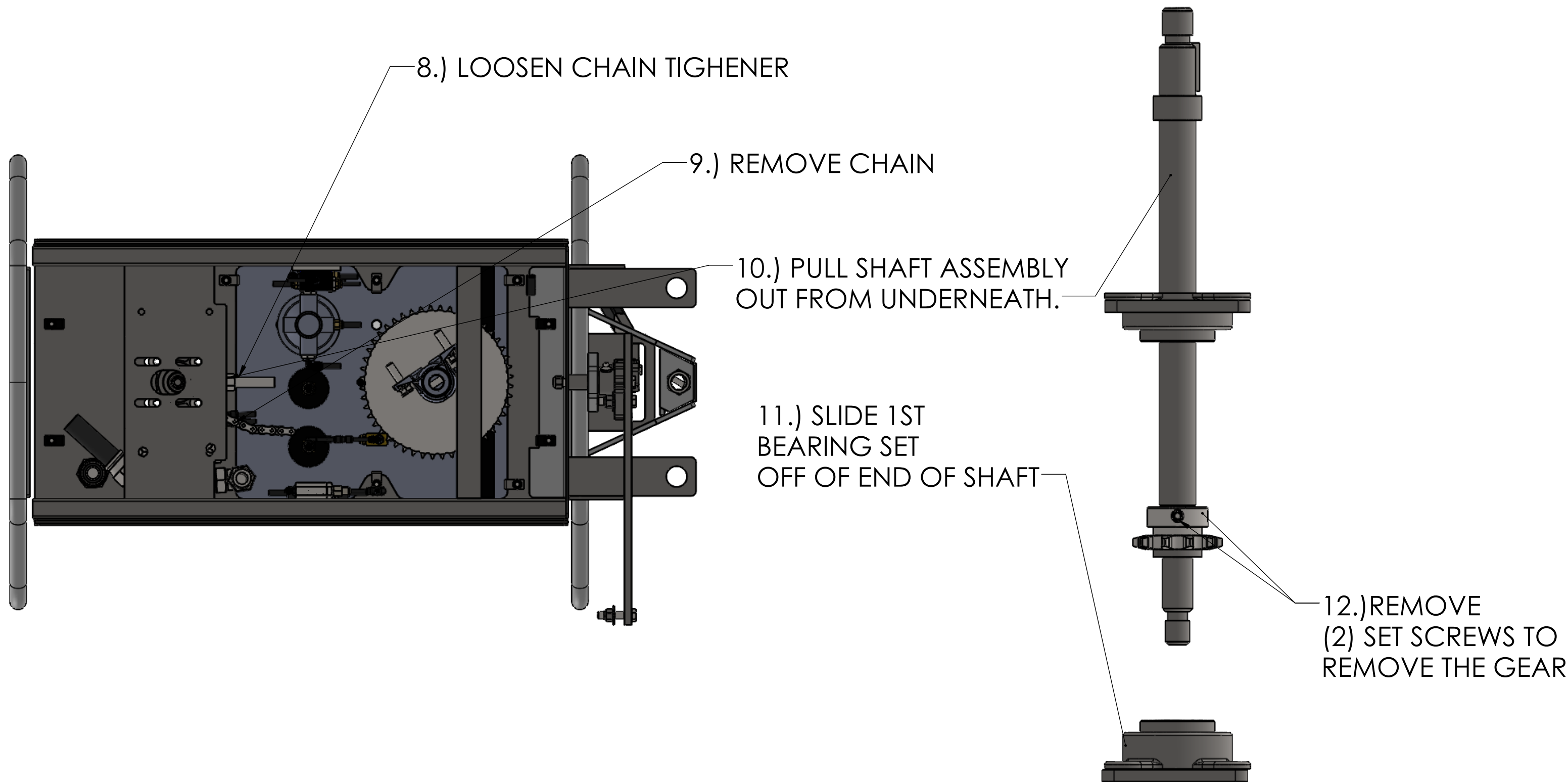


TOLERANCES (EXCEPT AS NOTED)	
.X	± .060
.XX	± .030
.XXX	± .005
X/X	± 1/16"
<	± 1"

Dimension in accordance  
with ANSI Y14

FIXTURE NO. LOCATION

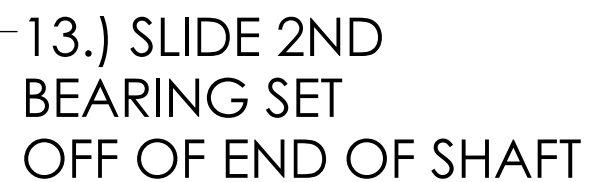
RAW MATERIAL	MATERIAL	STOCK SIZE
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TITLE: KIT, STEERING WHEEL ASSY		CHECKED BY: -
		APPROVED BY: -
ROUTING NO. DRAWING NUMBER: 0A8476-00006		ORIG DATE: 2/22/2024
		REV. LEVEL -



TOLERANCES (EXCEPT AS NOTED)	
.X	± .060
.XX	± .030
.XXX	± .005
X/X	± 1/16"
<	± 1"

Dimension in accordance with ANSI Y14	
FIXTURE NO.	LOCATION

RAWMATERIAL	MATERIAL	STOCKSIZE
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DRAWING NUMBER: 0A8476-00006		ORIG DATE: 2/22/2024
		REV. LEVEL -



REVERSE THE PROCESS COMPLETELY TO SWAP OUT THE STRAIGHT STEERING SHAFT FOR THE TAPERED SHAFT COMPATIBLE WITH THE NEW STEERING WHEEL ASSEMBLY.

RAWMATERIAL	MATERIAL	STOCKSIZE
<p align="center"><u>MINNICH MFG. CO., INC.</u></p> <p>THE INFORMATION SHOWN ON THIS DRAWING IS CONFIDENTIAL TO MINNICH MFG. &amp; OUR CUSTOMERS &amp; SHALL NOT BE DISTRIBUTED TO THIRD PARTIES WITHOUT WRITTEN PREMISSION OF MINNICH MFG.</p>		<p>DRAWN BY: AEB</p>
<p align="center">DO NOT SCALE DRAWING</p>		<p>CHECKED BY: -</p>
<p>TITLE: KIT, STEERING WHEEL ASSY</p>		<p>APPROVED BY: -</p>
<p>ROUTING NO. DRAWING NUMBER: 0A8476-00006</p>		<p>ORIG DATE: 2/22/2024</p>
		<p>REV. LEVEL -</p>